**SUNIL H. BANE**

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**JOB OBJECTIVE**

In quest of middle level managerial assignments in Production Planning & Control with an organization of repute preferably in Mumbai / Navi Mumbai / Thane.

**PROFILE SNAPSHOT**

* A dynamic and result oriented professional with 11.5 years of experience in Production , Planning, Quality Management, Safety Management, MIS Generation and Inventory Control.
* Currently associated with Ball Beverage Packaging (India) P. Ltd. as Shift Manager (Production) since Feb’14.
* Expertise in coordinating, planning & implementing changes to technology, machinery, equipment, process methodology, quality assurance, control systems and reporting procedures.
* Possess sound knowledge of MOST, TPM, Six Sigma, KANBAN & FMEA, 7 steps QC technique & pharmaceutical ,Metal cutting & Packaging machines.
* A keen planner with expertise in handling quality control & maintenance with key focus on top-line and bottom-line profitability by ensuring optimal utilization of resources.
* An effective communicator with honed people management and negotiation abilities.

**CORE COMPETENCIES**

* Overseeing activities from conceptualization to execution including finalization of technical specifications, procurement / supply of raw materials, stage inspections, progress monitoring & manpower planning.
* Planning day-to-day production related activities and allocating work for achieving monthly production targets.
* Taking stringent quality measures including preparation / maintenance of necessary documents to ensure compliance with standards and customer requirements.
* Troubleshooting of technical and quality related problems through root cause analysis & CAPA implementation.
* Production handling & knowledge of various pharmaceutical, metal cutting & packaging machines like Homogenizer, Tablet Mixer, Tablet Coater & Dryers, Boring, Milling, Grinding, Drilling, STANDUN can forming , BELVAC Trimmer, Stolle Concord Decorator, Belvac Necker.
* Deploying various methodologies to analyze processes, recommending modifications to minimize escalations & rejection, realize operational efficiencies, control costs and cycle-time.
* Developing maintenance & operational procedures to increase the efficiency, implementing process standards and ensuring adherence to preferred standards.
* Providing direction, motivation and training to the team for ensuring optimum performance.

**ORGANIZATIONAL EXPERIENCE**

**Feb’14 – Till date with Ball Beverage Packaging (I)P. Ltd. as Shift Manager (Production).**

**Key Result Areas:**

* Lead team in operating with a high level of efficiency,integrity and enthusiasm, striving to achieve excellence in all endeavors.
* Supervise the process and personnel on their team to ensure achievement of production targets through the minimising of downtime and production losses etc.
* Ensure quality standards are maintained at all times and to minimise spoilage to target levels.
* Ensure the shift team meetings, the plant environmental standard and targets.
* Investigate/report equipment/process defects promptly to enable corrective action to be taken.

**Highlights:**

* Record break production done in a shift of 9.31 lacs of 33cl size cans by running all m/cs at highest limits and tight control on over all parameters which was affecting production.
* Spoilage reduced & achieved upto 4% through recovering cans which are dropped during various processes from start to end of line like at decorator machine, blow off cans quantity reduced, match conveyors speed where cans falling, reduced cans blow off during label changes on deco etc.

**Dec’09 – Feb’14 Raychem RPG Limited, as Senior Executive (Production)**

**Key Result Areas:**

* Successfully achieving daily production plan by performing efficient planning and scheduling of workstations.
* Undertaking following tasks on shop floor:
* Planning and implementing preventive maintenance schedule for all machines.
* Reviewing MOST (Maynard Operation Sequence Technique) techniques & looking after the implementation processes.
* Implementation of TPM (Total Productive Maintenance), Six Sigma, 5S, etc.
* Maintaining and retaining safe working environment.
* Ensuring optimum utilization of available resources (Man, Machine, Material) to get maximum output.
* Closely scrutinizing and dipping Process Rejection & Scrap Generation.
* Adhering to process parameters in order to improve process capabilities and operational efficiency.
* Shouldering the responsibility of preparing and submitting various reports like DPR (Daily Production Report), Plan Vs Actual Production, MIS & Inventory Variance Report, OEE (Overall Equipment Efficiency), etc.
* Carrying out timely trainings to the operators on PPEs, OHSAS, and EMS.

**Highlights:**

* Significantly contributed in reduction of manpower, cost, raw materials & productivity by improving:
* Tube Cutting Machine (cost saved by Rs. 6.12 lakhs / annum).
* Paper Cutting Machine through automation (cost saved by Rs. 1.44 lakhs / annum)
* Extruder Machine along with R&D team (cost saved by 2 lakhs / annum).
* Raw Material (granules) used on Wazoo (sleeve expansion) Machine, Polyamide Unirez2651 (procure from USA) exchanged successfully by sunmide 2346 (Cost saved by 3.30 lakhs / annum).
* Meticulously attained quality and productivity targets & variance analysis through resourceful execution of 4QD matrix
* Adroitly represented Manufacturing Unit in various competitions like Kaizen & Project Competition

**Oct’08 – Nov’09 Bectochem Consultant (P) Ltd., Mumbai as Production Supervisor**

**Key Result Areas:**

* Played a pivotal role in allocation of tasks to the operators as per the capabilities
* Handled store management activities with Kanban System
* Involved in the maintenance & improvement of various tools like Buffing & Finishing Wheels, etc.
* Ensured the reduction in project rejection cases by reviewing the same
* Conducted regular Technical Trainings & Development of manpower on shop floor
* Engaged in the preparation of various reports like Daily Production, Plan Vs Actual Production & Inventory Report and monitored the same

**Sep’07 – Sep’08 Mahindra and Mahindra Limited (Automotive Plant), Kandivali, Mumbai as Graduate Trainee Engineer**

**Key Result Areas:**

* Performed production line handling of gear carriers in Axle Product Unit
* Looked after the production scheduling as per assembly line of gear carrier of front & rear axle
* Spearheaded the activities related to Total Productive Maintenance (TPM) of shop floor machines like Tapping & Drilling Machines, etc.
* Skilfully implemented the Kanban System on axle assembly

**Highlights:**

* Deftly reduced the Inventory Level from 18 days to 10 days by optimum implementation of Direct on Line (DOL)
* Instrumentally designed Gear Carrier Covers Trolley to reduce fatigue time thereby improved quality
* Single-handedly managed the implementation of FIFO & Inventory reduction projects and reduced the inventory cost of brake assy. & gear carrier housing by Rs. 16.2 lakhs
* Acknowledged for Tool Life Improvements Projects as saved tools cost by Rs. 66000 / annum

**Highlights: (Raychem RPG Ltd)**

* Accredited with:
* Valued Contributor Award for successful completion of raw material cost reduction project
* Certificate of participation in 3rd Inter-Site Structured Problem Solving Competition
* Spark Award for Co-operation in preparing Department Manual
* Spark Award for Co-operation in preparing EMS Document
* Spark Award for supporting in EOHS month celebration

**EDUCTAION**

2017 Studying in 1st year of PGDBM ( Operations ).

2007 B.E. (Production Engineering) from S. S. Jondhale College of Engineering (Dombivali), Mumbai University with 74%

2004 Diploma in Mechanical Engineering (Sandwich Pattern) from Shri Bhagubhai Mafatlal Polytechnic (Vile Parle), Mumbai University with Distinction 70.24%

**IT SKILLS**

* Conversant with:
* MS Office
* Microsoft Windows 7/7, Ultimate, 10, XP & Vista
* ERP Software (MFG/PRO) & Oracle & SAP.

**ON JOB TRAININGS**

* Successfully undergone:
* Novelis (Aditya Birla) Aluminium & Can Forming Workshop.
* 5Conversation training program from Oxford Group.
* QMS internal Auditor’s Training Certification Course from TQMI in 2011.
* OHSAS 18001:2007 Internal Auditor’s Certification Course from OMNEX in 2011.
* TPM related Training.

- Eight Pillars of TPM.

- Detail study of JH, KK , SHE Pillars.

* 6 days Certification Program on Mechatronic in Mahindra & Mahindra Limited in 2007.

**PERSONAL DETAILS**

Date of Birth: 25th August, 1982

Address: Flat No.21 B/404, Green View Society, Bimbisar Nagar,

 Goregaon (E), Mumbai (400063).

Language Known: English, Hindi and Marathi.

**ANNEXURE**

**MAJOR PROJECTS**

**With Mahindra & Mahindra Limited, Kandivali, Mumbai**

Project: Cycle Time Reduction Projects on Two Way Boring Machine

Period: Nov’06 – Apr’07

Designation: Inplant Trainee

Description: The prime objective of the project was to reduce the cycle time of two ways boring machine by 20 seconds / parts through automation & increased productivity by 41 parts / shift.

Project: Up-Gradation of Machines in Stepwise in Jishu-Hozen (TPM)

Period: Nov’06 – Apr’07

Designation: Inplant Trainee

Description: Upgrade two way boring machine & Tapping machine from JH Step 1 to JH Step 2.

Project: Eliminate Radiator Bottom Hose Leaking & Vehicle Defect Analysis

Period: Dec’03 – May’04

Designation: Inplant Trainee

Description: Reduce of leakages of liquid through proper torque implementation & water pump casting surface development at vendor end.

**With Bectochem Consultant Private Limited, Mumbai**

Project: Study Projects on Pharmaceutical Products

Period: June’02 – Nov’02

Designation: Inplant Trainee

Description: Study of various pharmaceutical products like Homogeniser, Vibro Shifter etc.